



Sourabh Group

Excellence Unlimited

Director's Message:

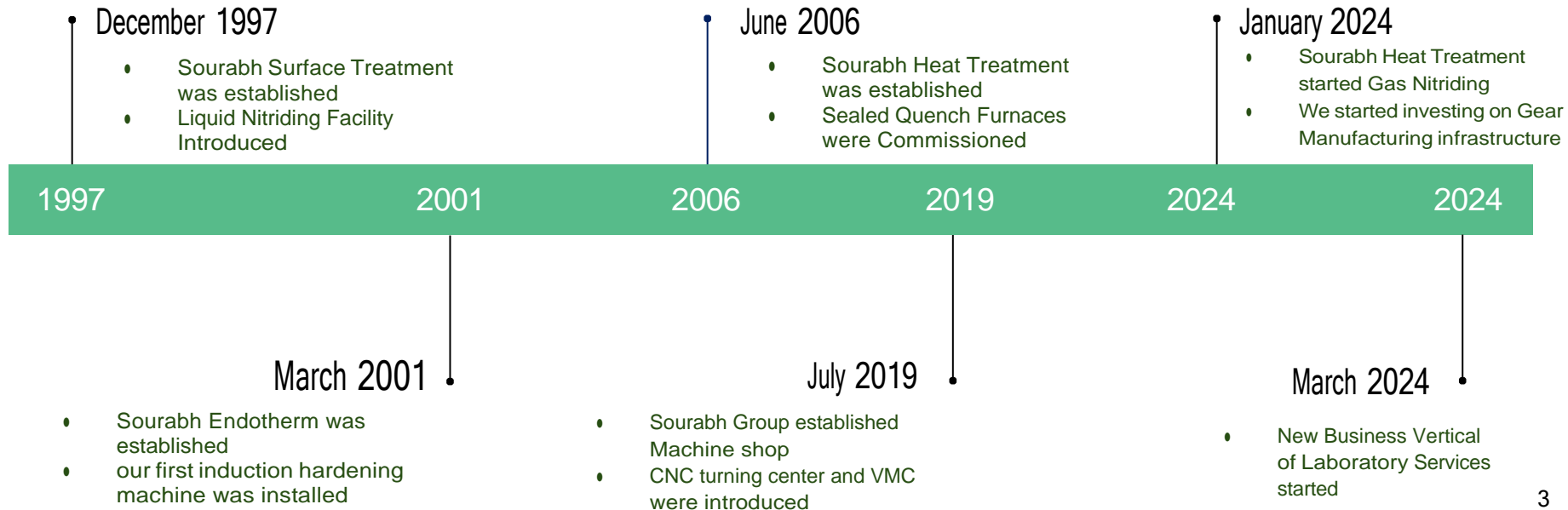


“Welcome to Sourabh Group, where precision and innovation converge in manufacturing. As we embark on our journey on gear manufacturing to serve the global market, our commitment remains unwavering: to deliver excellence in every part we produce. With state-of-the-art facilities and a dedication to quality, we set new benchmarks in reliability and performance across industries worldwide. Integrity guides our every action, ensuring transparency and trust in all our relationships. Join us as we redefine precision component manufacturing standards and exceed expectations globally”

-Milind Mahindrakar, Director, Sourabh Group

Our journey 🕒

The journey of excellence in Engineering and Heat Treatment



Our Vision:

"To be a global leader in manufacturing of precision machined components and transmission products by delivering the highest quality, cutting-edge technology solutions, and unparalleled satisfaction to all our stakeholders."

“At Sourabh Group, we dedicate ourselves to delivering unmatched quality in our products and services by maintaining an unwavering commitment to excellence and continuous improvement. We specialize in providing comprehensive end-to-end solutions for all types of moving applications, ensuring reliability and efficiency at every stage. Our mission is to empower our clients with superior products and services that exceed their expectations, thereby contributing to their success and satisfaction.”



Our Mission:

Core Values:



- Honesty
- Ethical Conduct
- Accountability



- Open Communication
- Clarity
- Trustworthiness



- Enthusiasm
- Dedication
- Inspiration



- Innovation
- Efficiency
- Sustainability

Quality Polity



"At SOURABH GROUP, we are dedicated to enhancing customer satisfaction by delivering quality precision machined parts and heat treatment services. We commit to meeting all applicable requirements and continually improving our Quality Management System."



Our Business



We are into business of producing high quality precision components that exceed customer expectations and are of highest standards. We cater to variety of sectors and businesses to diversify our products and services. Due to our continuous search for improvement and passion to deliver best in class products and services, we always push ourselves for excellence and beyond. We have three Business verticals

1. Precision Machining



2. Heat Treatment



3. Laboratory Services



Why Us?



Reliability



Digital Transparency



Data-Driven Decisions



Optimized Costs



Problem Solving



Accountability

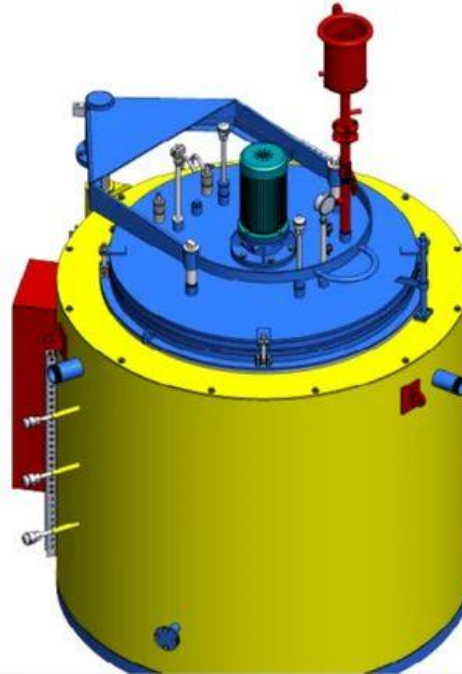
Manufacturing Facility



Infrastructure - Heat Treatment



Sealed Quench Furnace - 2 Nos.
(650 Kgs)



Gas Nitriding Furnace - 1
No. (500 Kgs)



Induction Hardening Machine
- 2 Nos. (with scanning, high
freq.)

Infrastructure - Precision Machining



CNC turning center - 2
Nos.



Centerless Grinding Machine -
4 Nos.



Milling Machine with DRO
- 1 Nos.



VMC - 1 Nos.

Infrastructure - Gear Manufacturing (in Progress)

Gear Hobbling



Vertical Broaching



Gear Lead-Profile Tester



Gear Roll Tester



PCD Runout Checker

Collaboration for Metrology



Roundness Tester



Contour Measuring Machine



Vision Measuring Machine

We have collaborated with M.A.C (Marathwada Auto Cluster) for Metrology Inspection of precision components

Infrastructure - Laboratory Servites



Sample Preparation



Metallographic Testing



Digital Hardness Tester



Vision Measuring



Impact Testing Machine



UTM Machine

Servites

- Liquid Nitriding
- Gas Nitriding/ Nitrocarburizing
- Carburizing
- Induction Hardening
- Gear Testing
- Metallographic Testing
- Digital Hardness Testing

Products



Nitrided Gears



Piston Rod 11mm Dia.
(Induction Hardened)



Piston Rod
12.5mm Dia.
(Induction Hardened)



Piston Rod 8mm G 14 mm
(NITRIDING/ARCOR/QPQ)

Products



Spur Gear set



Splined Sleeve



Helical Gear set



Case Carburized Gear



Gear sprocket Assly.



Gear Blank

Inspection C Testing



Digital Micrometer
(Mitutoyo Make)



Digital Height Gauge (Mitutoyo Make)



Digital Vernier Caliper



Roughness Tester (Mitutoyo Make)



Snap Gauges

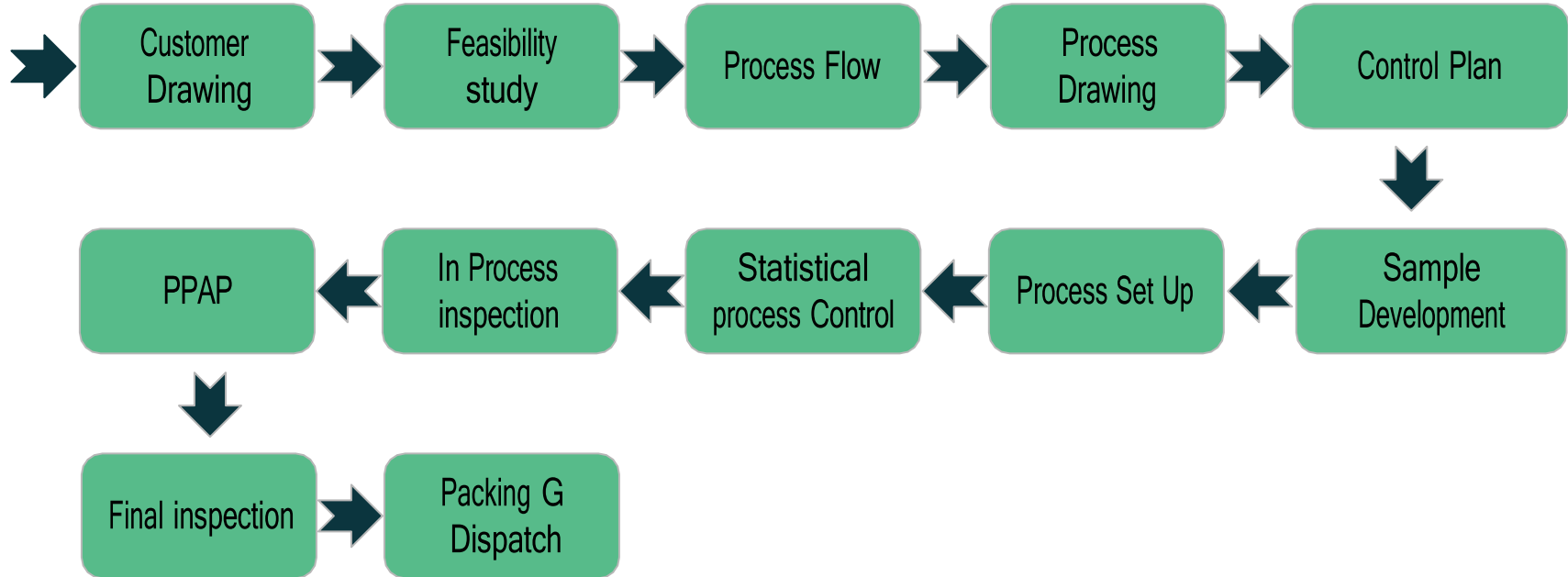
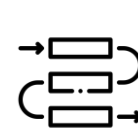


Plug Gauges



Thread Gauges

Development Process



Success Stories



- **Component Rotor**
 - Customer - Proclaim Hydraulics
 - Part - Rotor
 - Challenge - Frequent Drill breakage due to hardness variation
 - Solution Provided - Heat treatment done in controlled atmosphere in SQF
- **Sleeve ovality post nitriding**
 - Customer - Autocamp Pvt. Ltd.
 - Part - Sleeve
 - Challenge - high ovality observed post nitriding
 - Solution - New process of stress relieving and vibrio cleaning introduced
- **Gear**
 - Customer - Siemens
 - Part - Gear for circuit breaker
 - Challenge - High Distortion
 - Solution - New process of stress relieving and vibrio cleaning introduced

Associations and Membership



MASSIA Membership



Confederation of Indian Industry



MACCIA Membership

Key Customers



Testimonials

"I've been working with Sourabh Group for the past fifteen years for all our heat treatment and machining needs. Their attention to detail and commitment to quality are unparalleled. Every project we've entrusted to them has been completed on time and to the highest standards. Their team is knowledgeable, responsive, and truly understands the intricacies of our industry. I highly recommend Sourabh Group to anyone looking for reliable and top-notch service."

-R. S. Gawali (Sanjeev Auto Parts Manufacturing Ltd.)

"Working with Sourabh Group has been a fantastic experience. Their expertise in heat treatment and machining is evident in every project they handle. The precision and care they put into their work have helped us meet and exceed our production goals. The team is always professional, and their turnaround times are consistently impressive. We look forward to continuing our successful partnership with Sourabh Group for many years to come."

- N.M. Kulkarni (Bajaj Auto Ltd.)

Awards and Recognition



SKOCH Group Qualification Award
for
India's
Best SME - 2016



TLC's Award
for
Continuous Improvement



KIRLOSKAR Award for Best
Delivery

Our efforts on Environment Conservation



We have been continuously working on environment conservation and have taken the steps like

1. Electric vehicles
2. Solar Panels for Factory
3. Green Zone in factory



Growth Plan for next 3 Years...



- Consolidation of Unit 1 G 2 for better efficiency
- Expansion of Machining G Gear business
- Capacity enhancement by advanced technology



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